600x1200mm | GVT Wood (Matt) Series



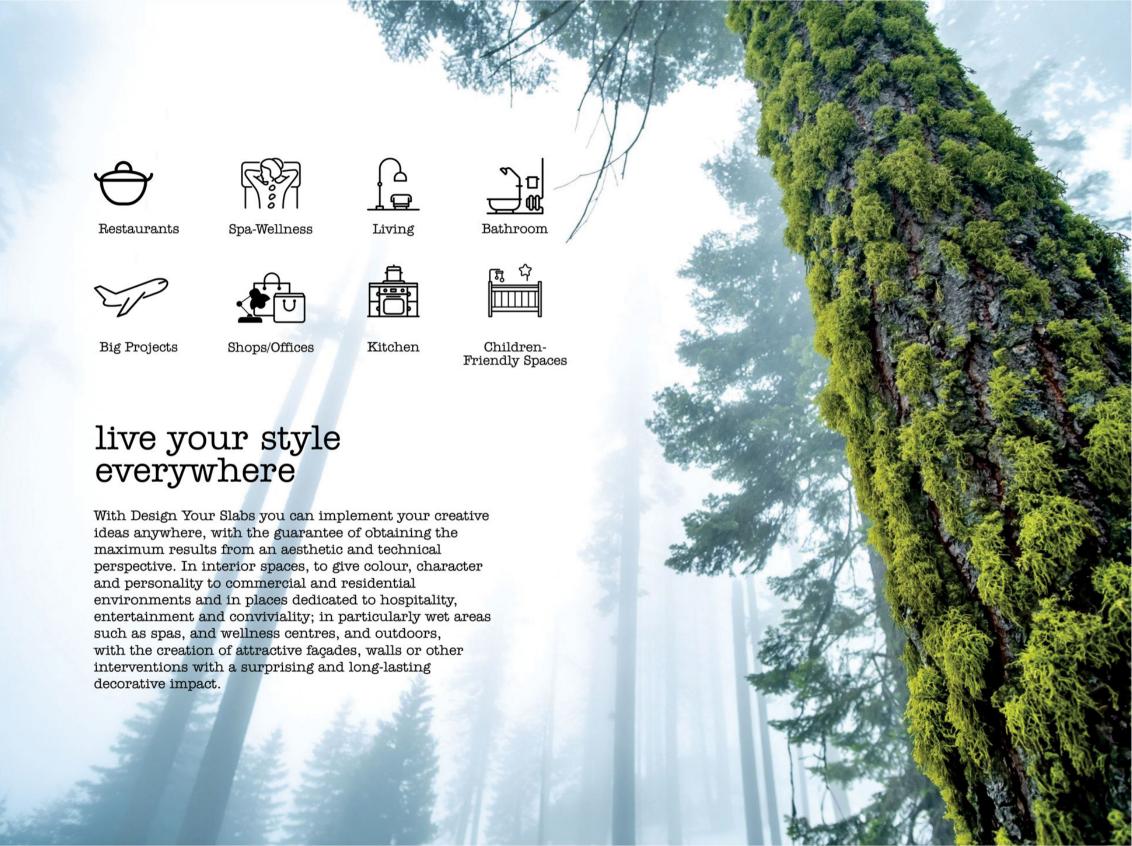


creating environment of scenery

designs that remind you of the beauty among the tall tress and small fauna.



















dreamwood silver



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















dreamwood beige







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















dreamwood davygrey







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















dreamwood honey







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















dreamwood kobicha



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















dreamwood natural



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















holywood biscotti







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















holywood biscon









HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















holywood brandy







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















holywood honey







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















ironwood black



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















ironwood olive



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













ironwood peach







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















ironwood sandybrown







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN

















santorini maple







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















santorini tan



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















santorini wenge







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















sandalwood brown



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















sandalwood cocoa



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















sandalwood dark brown



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















sandalwood palewheat







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















pinewood



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN







babul wood



600x 1200mm









babul wood



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













palmwood honey







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













palmwood



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













rosewood almond









HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













rosewood choco







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











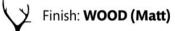




oakwood almond









HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













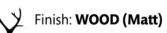




oakwood brown









HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN







tan timber



600x 1200mm







tan timber



600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



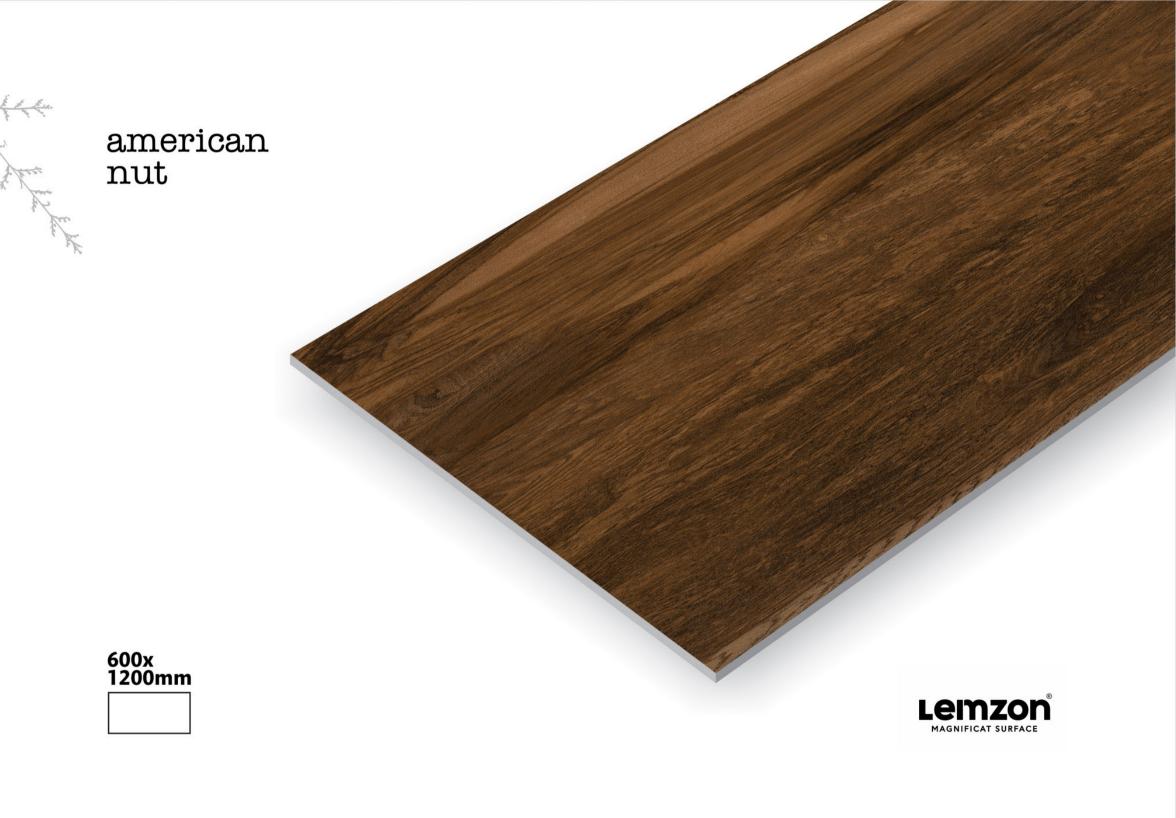
ECO FRIENDLY



RANDOM DESIGN













american nut







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













cedarwood wenge







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN





Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETEI
SURFACE MECHANICAL PROPERTIES			,	
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm²	Min. 40 N/mm ²	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

	Size	Pieces / Box	Area / Box (approx*)
1	600x1200 mm	2pcs.	1.44 sq. mtr.

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed
		(m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/min
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/min
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/min

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a 5mm - 3/16" radius. Therefore, the drill must have 10 mm - 6/16" diameter or more.

Water jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm - 2" of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

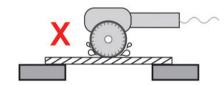
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

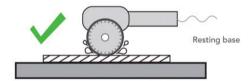
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25 mm - 1* from the total perimeter of the slab.

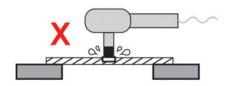
This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

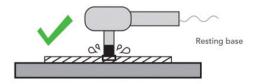
Cutting





Drilling







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